

Seeking managerial assignments in Manufacturing Engineering with a high growth-oriented organization

TOTAL EXPERIENCE: 15 Years of experience in Process Planning, NPD, Industrial engineering & Material planning

Career Conspectus

- Possess excellent interpersonal, analytical and negotiation skills with proven track record of utilizing a process-oriented approach towards the accomplishment of cost, profit, service & organizational goals.
 - Review and approve the technical solutions at quote stage
 - Identify the potential design problems during the detailed planning phase and ensure there is gap closure plan to mitigate the risks during development
 - Expertise in transformational activities like product and process improvements, Manufacturing planning and control, outstanding organization skills.
 - Expertise in fast faced environments requiring skills in scheduling management and team building.
 - Proficient in controlling overall production operations and implementing cost saving measures to achieve reduction in terms of raw materials and procurement costs.
 - Hands on exposure in material receiving, inspection, identification of the material, storage, issue, inventory management and disposal of scrap, vendor reconciliation, and handling out side parties.
 - Proven ability to make executable plans and creative presentation of the programs undertaken by the company, analyze critical activities and offer viable solutions.
 - Experience in handling Heavy Fabrication activities in shop floor.
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Areas of Expertise

Process Improvement

- Identifying scope for:
 - Planning, implementing & monitoring technological changes to enhance operational efficiency.
 - Modifications in equipment's, process flow, working practices, etc. for controlling & reducing conversion cost per unit produced.
- Executing cost saving techniques/ measures and modifications to achieve substantial reduction in expenditures and work within the budget.

Production Planning & Control

- Managing overall operations with a view to ensure timely accomplishment of production targets within the time and cost parameters.
- Preparing & maintaining entire production related reports, procurement plans and work delegation schedules for timely completion of production process.
- Implementing effective techniques to bring efficiency in operations to improve quality standards & achieve maximum cost savings.

Materials Management / Inventory Management

- Managing store operations by ensuring optimum inventory levels to achieve the maximum cost saving with minimum holding of stock.
- Implementing effective systems and procedures as well as preparing and maintaining statutory records to keep a track of inward / outward movement of goods in plant.

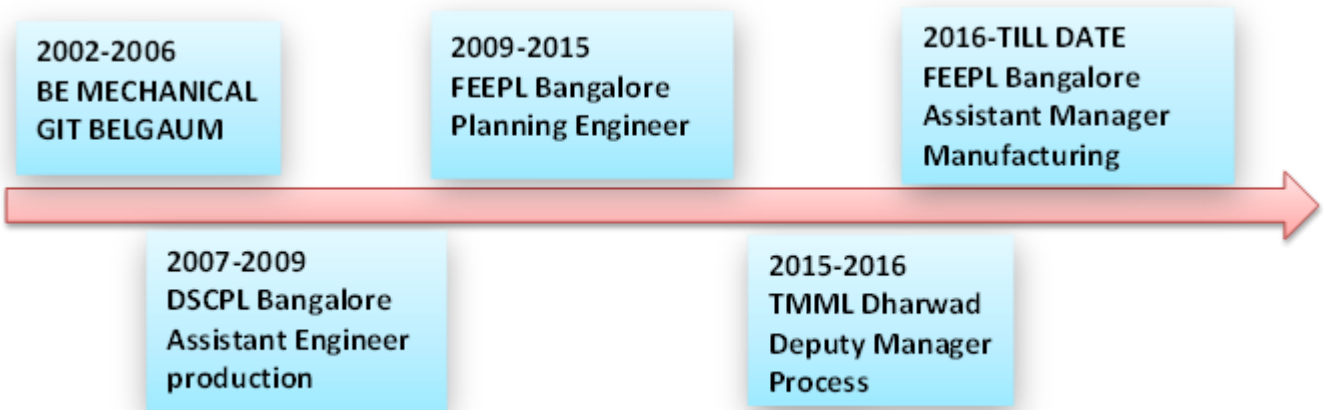
Educational Qualification:

- ❑ B.E. Mechanical from GIT, Belgaum (VTU) with First class in 2006.

Strengths:

- ❑ Ability to blend into & lead a team.
 - ❑ Positive Attitude, Commitment to work, Sincerity & Punctuality.
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Career Contour



4. FERRUM EXTREME ENGINEERING PVT.LTD (An ISO 9001) Company Hoskote Ind.Area, Bangalore-562114

Department: Manufacturing Engineering – Assistant Manager

Worked From – To: Oct 2020 to Till Date (6 Years)

RESPONSIBILITIES:

- ❖ Feasibility study of Manufacturing drawings
- ❖ Defining the Manufacturing sequence of process
- ❖ Oversee Development activity from drawing feasibility to until new product manufacturing
- ❖ ECN drawing feasibility study and implementation
- ❖ Work instruction for critical processes
- ❖ Continuous interaction with the shop floor to rectify day-to-day issues related to manufacturing processes
- ❖ Layout Planning & Layout improvements to meet organizational requirements

Department: Planning – Assistant Manager

Worked From – To: Oct 2016 to Oct 2020

RESPONSIBILITIES:

- ❖ Preparation of Monthly business plan of the department
 - ❖ Raw material & bought out planning
 - ❖ Weekly plasma cutting planning
 - ❖ Development projects planning
 - ❖ To plan control day to day activities
 - ❖ Implementation of KAIZEN to increase production efficiency and reduce cost
 - ❖ Implementation of POKA YOKE to reduce internal/customer rejection
 - ❖ Implementation of cost reduction activities
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3. TATA Marcopolo Motors Limited – Dharwad .

Department: Process Engineer – Bus manufacturing.

Worked From – To: July 2015 to Sep 2016 (1 Years)

RESPONSIBILITIES:

- ❖ Plan Manufacturing and Assembly sequence from Engineering Design Drawings
- ❖ Preparation of WIS
- ❖ Preparation of Process Sequencing sheet
- ❖ Implement and drive continuous improvement activities
- ❖ Time study of Unique Process and Revisiting of time study
- ❖ Estimate assembly hours for assembly process
- ❖ Preparation of MIS report on monthly basis
- ❖ Responsible for IMS related activities
- ❖ Line balancing
- ❖ Layout Modification

Projects:

- ❖ Implementation of chrono analysis software for time study
- ❖ Productivity Improvement at Paneling Shop (Kaizen Event) team member

**2. FERRUM EXTREME ENGINEERING PVT.LTD (An ISO 9001) Company
Hoskote Ind.Area, Bangalore-562114**

Department: Planning – Engineer

Worked From – To: Dec 2009 to July 2015 (5.5 Years)

RESPONSIBILITIES:

- ❖ Responsible to execute a complete project including Preparation of drawings, Development drawings, Process sheets, Bill of materials for manufacturing
 - ❖ Drawing and manufacturing feasibility study
 - ❖ Planning of special tool requirements both for regular production and trials
 - ❖ Continuous interaction with the shop floor employees to rectify day-to-day issues related to manufacturing processes
 - ❖ Implement and drive continuous improvement activities
 - ❖ Aiding Production Engineer by making suitable Jigs and Fixtures for mass production
 - ❖ Involving in production for continual improvement and to change the sequence of operations by adopting better method, process
 - ❖ Maintaining all the Drawings, Records, Documents
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1. Danish Steel Cluster Pvt Ltd Bommasandra Ind.Area, Bangalore.

Department: Production Engineer.

Worked From – To: Dec 2007 to Dec 2009 (2 Years)

RESPONSIBILITIES:

- ❖ Project handling
- ❖ Product development
- ❖ Creating work orders and releasing checklist
- ❖ Entering WIP(Work in process) at month end
- ❖ Daily work schedule planning

Computer Knowledge

- ❖ SOLIDWORKS 2010,
- ❖ AUTOCAD
- ❖ ERP - MANUFACTURING
- ❖ MS OFFICE
- ❖ KAP – NESTING SOFTWARE
- ❖ MOST 2D – NESTING SOFTWARE

Personal Details

Present Address : C/O Prabhanand Building Room No 12 Behind vishal medicals
Hosakote Bangalore 562114

Date of Birth : 25TH Jul' 1984

Languages Known : English, Kannada, Hindi.

Marital Status : Married.

Declaration

I hereby solemnly declare that all statements made above are true and correct to the best of my knowledge and belief.

Yours Faithfully

(BASAYYA KALMATH)